MSCR Demistified & re:Source (AMRL) Concerns Revisited

Prepared for the PCCAS

John Casola 27 April 2017





Evaluation of Laboratory Performance in MSCR Testing (T350/D7405) Using AMRL PSP Data

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Concerns:

- From a DSR manufacturer (urged from users)
- State DoTs (New England) and Universities (AMRL Feedback and SOM Meeting)
- Private testing laboratories (AMRL Feedback and ASTM Meetings)

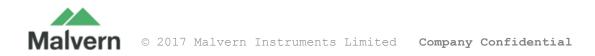


AMRL's Evaluation of the Issue:

- From the initial feedback and comments we determined that this was an isolated event happening in one PSP round. Caused by the difference in values between the "+5s and the -5s".
- ▶ Not the case:

	5	ample 237				
Lab Data	Avg	15	Z-Score	Rating	Lab Data	Avg
2.630	2.6246	0.2158	0.03	5	2.440	2.604
	covery (MS) pliance at 3 Performan	.2 kPa, Jnr3	.2 (0.001	gnificant fi	;ures) - TP7	0/D740
	5	ample 237			Lab Data	Avg
Lab Data	Avg	15	Z-Scor	Rating	AT MACHINE	
		8			3.000	3.050
3.170	3.0772	0.2364	0.39	5		
e of Non-re	covery (MS coverable (Performan	Creep Comp	liance, Jn	diff (0.01 p	ercent) - TF	270/D74
and view		ample 237			Lab Data	Avg
Lab Data	Avg	15	Z-Score	Rating	23.05	16.55
20.40	16.577	1.476	2.59	1		

2.440 2.6047 0.2109 -0.78 -	5
Sample 238 Lab Data Avg 1S Z-Score Rat	ing
•	
3.000 3.0504 0.2364 -0.21 -	5
ercent) - TP70/D7405 Sample 238 Lab Data Avg 1S Z-Score Rat	ing
	,



Looking for Bias or Something: (Posed by DSR Manufacturer)

- Regardless of the manufacturer, all data appears to be normally distributed.
 - Individually or grouped together
 - Evaluation of normal probability show r^2 values > 0.9.
 - Indication that manufacturer bias is not present (no skewness)
- "Welch's t" test was conducted to check for statistical significance (difference) between manufacturers ("Big Three").
 - Statistics indicate there is a difference between some of the manufacturers for some of the test parameters.



Looking Ahead:

- We will continue to solicit for test data for all reporting parameters in the MSCR (T350/D7405).
- Administrative Task Group has been informed of the situation.
 - AAP's proposal is to the ATG is to not evaluate % difference in recovery and % difference in J_{nr} for accreditation purposes.
 - > Still look at % recovery and J_{nr} values at 0.1 and 3.2 kPa, respectively.
- Continue to evaluate the data after each PSP round and look for issues (check model and software version).
- Feedback from you?
 - John Malusky (jmalusky@amrl.net)

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Multi-Stress Creep and Recovery Test Method New Specification

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Issues with Adoption of the MSCR

- Many highway agencies are adopting the MSCR specification over the past year.
- In general, this has been a smooth transition. However, in a few locations, issues have arisen leading to a rocky transition.
- One of the major issues involves the criteria for Jnr diff.
- Several new concepts are being explored to better evaluate the potential for stress sensitivity and how to apply it in the specification.



Issues with Jnr diff

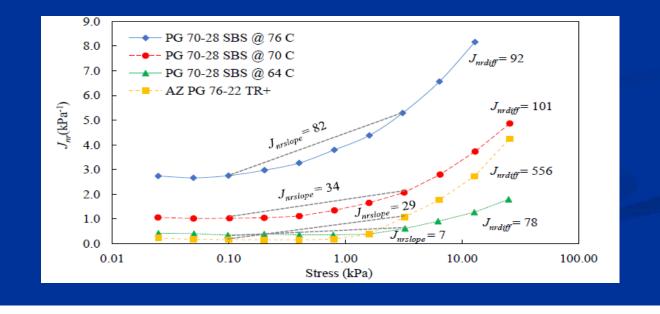
Issue one

- Labs which have 4's or 5's on Jnr values have 1's on Jnr diff.
- AASHTO issue they used the wrong analysis.
- Issue two
 - Highly modified binders with large recoveries.



New Arizona State Procedure

Slope is less affected by small number.
(Jnr high – Jnr low)/(stress high – stress low)



Correction of Jnr Diff

- Increase the low stress from .1 to .8 kPa still in the linear range for most AC's
- Consider going to Jnr slope Arizona procedure.



What's All This Mean?

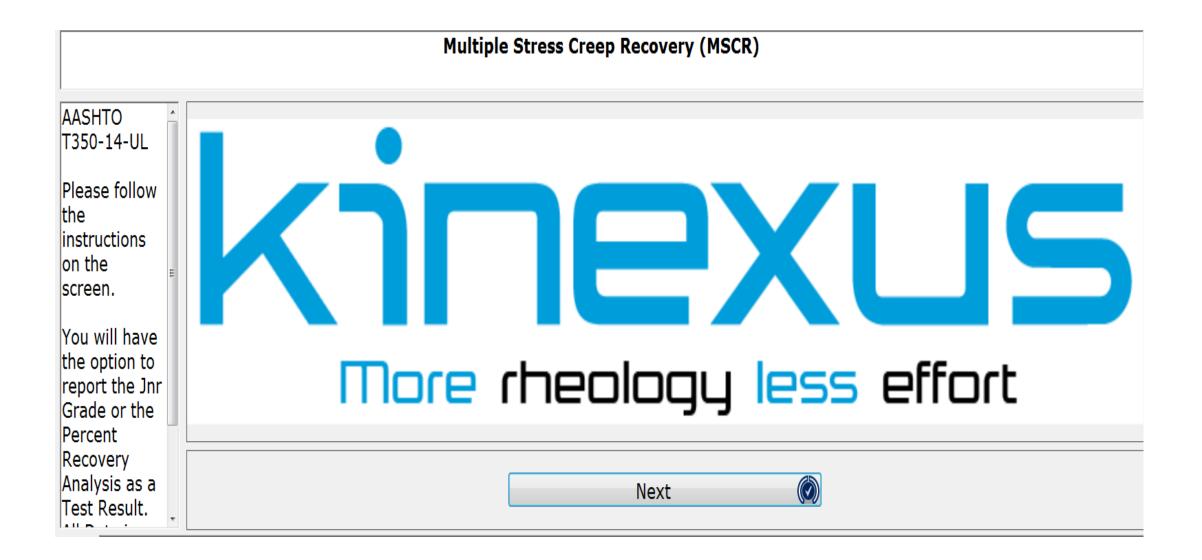
- > These concerns with %diff recovery and %diff Jnr have been raised to the Binder ETG
- > A task group is working with AMRL to make some language changes in T350 to provide a formal solution
- > FHWA is working with the Asphalt Institute, as well
- > AMRL accreditation will not be in jeopardy based on these results
- > Overall goal is to get M332 implemented across all regions
 - "Just because the cup's chipped doesn't mean we can't drink from it" Matt Corrigan

The PCCAS Regional Survey

> DSR Software; AASHTO tests to T315, TP70 & T350

- Kinexus rSpace version 1.7X (1.70 & 1.72) are current and acceptable data collection and analysis for reporting
- Bohlin 6.5X (6.50 & 6.51) are current and acceptable data collection
 - For MSCR Analysis & Reporting use rSpace v1.7X
- > Data for all raw & processed results are easily accessible
 - Review in subsequent slides
- > Access for user edits or modifications is available
- > Malvern reviews & revises its AASHTO sequences yearly
- > Software updates are free for the life of the instrument
- > Service updates software at yearly calibration visits

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Malvern MSCR Sequence; Inside the Sequence

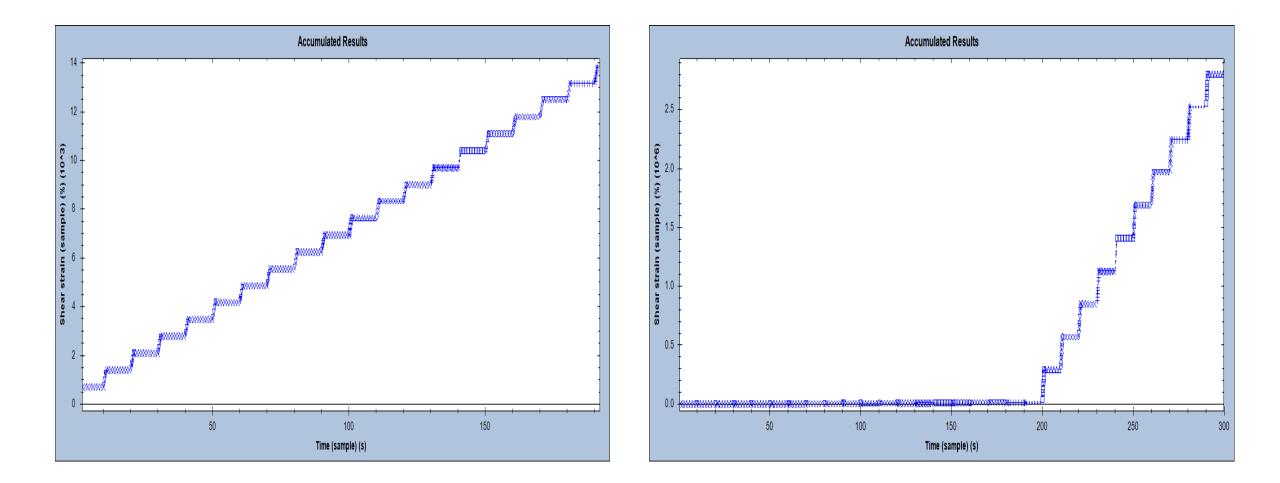
roperties Live Display Start Sequence Save options Results Perform MCSR [Data Collectio	n Find Points for Analy	sis Perform Analysis AASHTO TP-70 MSCR elasti	c response and grade	Sample loading	change temperature	unload sample	Determine Jnr Grade	Full Report	Brief F
ag an action from the Palette list on the left to its appropriate position b	below. Ther	n modify its Properti	e s , if needed.							
tion	Enabled	Туре	Comment							
A Start of sequence prompt	\checkmark	Prompt	Sequence prompt							
X Clear Test Result	\checkmark	Modify Value	Set Test Result to Not Tested							
X Clear Test Result in Notes	\checkmark	Modify Value	Set Test Result to Not Tested							
X Clear Passing Point	\checkmark	Modify Value	Set Test Result to Not Tested							
X Log Plate Diameter	\checkmark	Modify Value	Plate diameter							
X Reset test counter	\checkmark	Modify Value	User 18 - to monitor number of retesting							
📑 ⁺ Enter Sample Details	\checkmark	Enter Sample Details								
🔀 Check if Sample Loaded	\checkmark	Test True/ False								
👻 🔀 False	\checkmark	Test True/ False								
🕨 🌠 Is Hood Open	\checkmark	Test True/ False	Check to see if oven open							
Ly Run Sample Loading	\checkmark	Run Subsequence								
Run test	\checkmark	Run Subsequence								
👻 🔀 True	\checkmark	Test True/ False								
✓ Run again choice	\checkmark	Choose Question								
Run test (at current temperature with no time for thermal equilibrium)	n) 🗹	Choose Question								
 Run test (change temperature parameters) 	\checkmark	Choose Question								
▶ ﷺ [?] Clean up and Exit	\checkmark	Choose Question								
Prompt dean up and data deletion	\checkmark	Prompt								
Run Clean Up	\checkmark	Run Subsequence								
Sequence completed	\checkmark	Prompt	Informs the user that the sequence has finished							

Perform the Data Collection

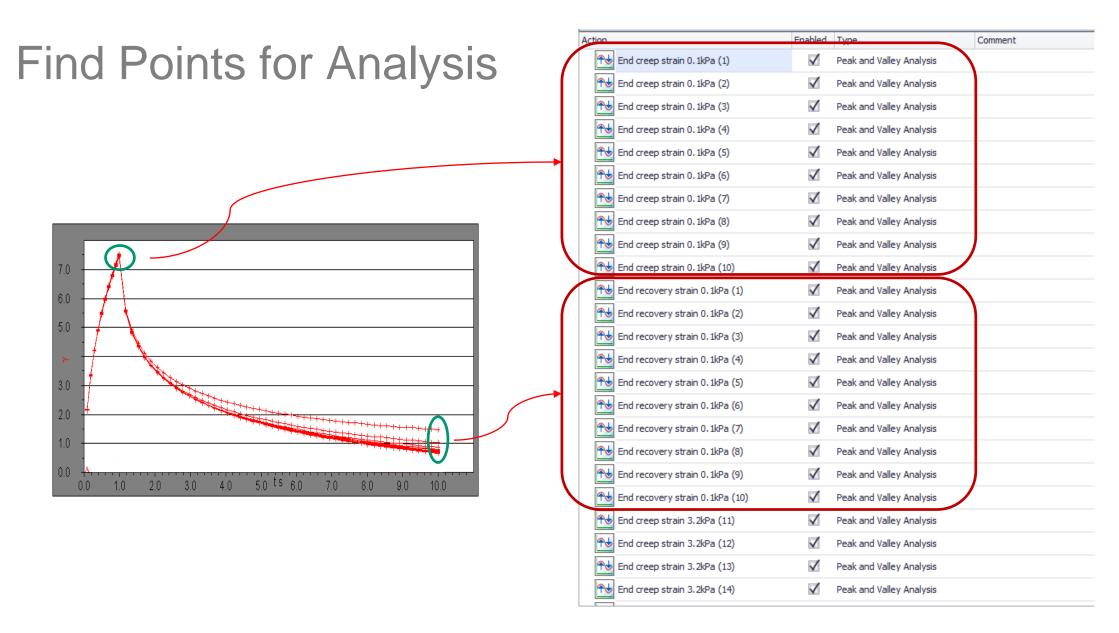
Applied Values		
Use engineering units	No	
Target shear stress	100.0 P	a
Perform recovery	Yes	
Sampling		
Linear Sampling	Yes	
Maximum sampling interval	0.00:00:00.100	
Raw data		
Raw data rate	50	
Integration time	0.00:00:00.500	
Use minimum displacement	No	
Store raw data?	Yes	
Store live data?	Yes	
Creep equilibrium settings		
Use creep equilibrium	No	
Creep end conditions		
Use maximum creep time	Yes	
Maximum creep time	0.00:00:01	
Recovery end conditions		
Use maximum recovery time	Yes	
Maximum recovery time	0.00:00:09	
Use creep dependant end time	No	

Action	Enabled	Туре	Comment
🔯 Reset sample time	\checkmark	Reset sample time	
👻 ۯ Loop preconditioning 10 cycles	\checkmark	Loop	Disable to perform AASHTO TP-70
0. 1kPa precondition cycle	\checkmark	Creep and Recovery	
0. 1kPa creep (1)	\checkmark	Creep and Recovery	
0. 1kPa creep (2)	\checkmark	Creep and Recovery	
0. 1kPa creep (3)	\checkmark	Creep and Recovery	
0. 1kPa creep (4)	\checkmark	Creep and Recovery	
🔼 0. 1kPa creep (5)	\checkmark	Creep and Recovery	
🔼 0. 1kPa creep (6)	\checkmark	Creep and Recovery	
🔼 0. 1kPa creep (7)	\checkmark	Creep and Recovery	
🔼 0. 1kPa creep (8)	\checkmark	Creep and Recovery	
🔼 0. 1kPa creep (9)	\checkmark	Creep and Recovery	
🔼 0. 1kPa creep (10)	\checkmark	Creep and Recovery	
3.2kPa creep (1)	\checkmark	Creep and Recovery	
3.2kPa creep (2)	\checkmark	Creep and Recovery	
3.2kPa creep (3)	\checkmark	Creep and Recovery	
3.2kPa creep (4)	\checkmark	Creep and Recovery	
3.2kPa creep (5)	\checkmark	Creep and Recovery	
3.2kPa creep (6)	\checkmark	Creep and Recovery	
3.2kPa creep (7)	\checkmark	Creep and Recovery	
3.2kPa creep (8)	\checkmark	Creep and Recovery	
3.2kPa creep (9)	\checkmark	Creep and Recovery	
3.2kPa creep (10)	\checkmark	Creep and Recovery	
Run Find points for analysis	\checkmark	Run Subsequence	

Live Feedback Display of the Results



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Perform the Analysis

Inp	Input Data Output Parameters				
•] ⊉↓ ⊲₃				
	Data Source				
	Data Source	Active selection			
		 Sequence results 			
	Variables				
	X-variable	Time (action)			
	X-variable units	S			
	Y-variable	Shear strain			
	Y-variable units	Strain			
	Filters				
	X filter	No filter			
	Y filter	No filter			
	Data selection				
	Selected data	Find Points for Analysis			
		🖃 🔲 End creep strain 0. 1kPa (1)			
		🔤 📝 Result data			
		Original data			
		💷 🔲 End creep strain 0. 1kPa (2)			
		🗄 🔲 End creep strain 0. 1kPa (3)			
		💷 🔲 End creep strain 0. 1kPa (4)			
		🗄 🔲 End creep strain 0. 1kPa (5)			
		💷 🔲 End creep strain 0. 1kPa (6)			
		🗄 🔲 End creep strain 0. 1kPa (7)			
		💷 🔲 End creep strain 0. 1kPa (8)			
		🗄 🔲 End creep strain 0. 1kPa (9)			
		🗄 🔲 End creep strain 0. 1kPa (10)			
		🗄 🔚 End recovery strain 0. 1kPa (1)			
		🕀 🔲 End recovery strain 0. 1kPa (2)			
		🗄 🔚 End recovery strain 0.1kPa (3)			

Equation

(([Instrument].[Sample].[User Numeric 5]-[Instrument]. [Sample].[User Numeric 11])/([Instrument].[Sample].[User Numeric 5])^{*100})

Equation

(([Instrument].[Sample].[User Numeric 10]-[Instrument]. [Sample].[User Numeric 4])/[Instrument].[Sample].[User Numeric 4])*100

Action		Enabled	Туре	Comment
× × × ×	Average creep strain at 0. 1kPa in strain	\checkmark	Point Statistics	Stats for User 1
×××××××××××××××××××××××××××××××××××××××	Average end strain at 0.1kPa in strain	\checkmark	Point Statistics	Stats for User 2
×××××××××××××××××××××××××××××××××××××××	Average creep compliance at 0.1kPa in Pa-1	\checkmark	Point Statistics	Jc
×××××××××××××××××××××××××××××××××××××××	Average end compliance at 0.1kPa in Pa-1	\checkmark	Point Statistics	Jr
	Average Jnr	\checkmark	Calculate Value	User 4 Jnr
	Average creep strain at 0.1kPa output	\checkmark	Calculate Value	User 1 E1 From point stats
	Average end strain at 0.1kPa output	\checkmark	Calculate Value	User 2 E10 From point stats
	Average recoverable strain 0.1kPa R0.1	\checkmark	Calculate Value	User 3 (E1 - E10) R0.1 or [user 1-user 2]
	% recoverable strain	\checkmark	Calculate Value	User 5 ((E1 - E10) / E1) *100
	% non recoverable strain	\checkmark	Calculate Value	User 6 (E10 / E1) *100
×××××××××××××××××××××××××××××××××××××××	Equation		cs	Stats for User 7
×××××××××××××××××××××××××××××××××××××××	(([Instrument].[Sample].[User Numeric 10]-[Ir			Stats for User 8
×××××××××××××××××××××××××××××××××××××××	[Sample].[User Numeric 4])/[Instrument].[Sam 4])*100	ple].[Us	er Numeric	Jc
×××××××××××××××××××××××××××××××××××××××			cs	Jr
	Average creep strain at 3.2kPa output	\checkmark	Calculate Value	User 7 E1 From point stats
	Average end strain at 3.2kPa output	\checkmark	Calculate Value	User 8 E10 From point stats
	Average recoverable strain 3.2kPa (1) R3.2	\checkmark	Calculate Value	User 9 (E1 - E10) R3.2 or [user7-user8]
	Average Jnr 3.2k (1)	\checkmark	Calculate Value	User 10 Jnr
	% recoverable strain 3.2k (1)	\checkmark	Calculate Value	User 11 ((E1-E10)/E1)/*100
	% non recoverable strain 3.2k (1)	\checkmark	Calculate Value	User 12 (E10 / E1) *100
-	% Difference in recovery	\checkmark	Calculate Value	User 13 ((%R0.1 - %R3.2) / %R0.1) *100 or [((user5-user11)/user5)*100]
	% Difference of Jnr	\checkmark	Calculate Value	User 14 ((Jnr3.2 - Jnr0.1) / Jnr0.1) *100 or [((user10-user4)/user4)*100

Comprehensive Reporting (easily changed)

Company name	
Experiment Na	me
Material name	
Sample Descrip	tion
Sample ID	
Batch number	
Operator name	
Plate diameter	
Temperature o	ontrol method
Temperature(°	C)
Non-recoverab	le creep compliance at 0.1kPa (kPa-1)
Non-recoverab	le creep compliance at 3.2kPa (kPa-1)
Percent differe	nce between non-recoverable creep compliance (%)
Percent recove	rable strain at 0.1kPa (%)
Percent recove	rable strain at 3.2kPa (%)
Percent differe	nce between average percent recovery (%)
Average creep	strain at 0.1kPa (Strain)
Average creep	strain at 3.2kPa (Strain)
Average end st	rain at 0.1kPa (Strain)
Average end st	rain at 3.2kPa (Strain)
Average recove	erable strain at 0.1kPa (Strain)
Average recove	erable strain at 3.2kPa (Strain)
Percent non-re	coverable strain at 0.1kPa (% Strain)
Percent non-re	coverable strain at 3.2kPa (% Strain)
Test result	
% Recoverable	Strain 3.2kPa Passing Point
Notes	

Co. Malvern Instruments Ltd Exp. AASHTO_0007 TP-70 Multiple Stress Creep Recovery Material RTF0
Material RTFO
Samp. MSCR test with pdms
Sample id
Batch No.
Op.
Dplate 25.00
Tcontroller Peltier Dry Chamber
T(°C) 25.00
Jnr (0.1) 0.02676
Jnr (3.2) 0.04052
% Jnr diff 51.4
% R (0.1) 41.3
% R (3.2) 17.4
% Rdiff 57.8
Av E1 (0.1) 4.557E-003
Av E1 (3.2) 0.1570
Av E10 (0.1) 2.676E-003
Av E10 (3.2) 0.1297
(E1 - E10) 0.1kPa 1.881E-003
(E1 - E10) 3.2kPa 0.02736
% Enr (0.1) 58.7
% Enr (3.2) 82.6
Result FAIL - The result fell below the comparison line at 25.0°
PassPoint 68.9
Notes

Co.	Malvern Instruments Ltd
Exp.	AASHTO_0007 TP-70 Multiple Stress Creep Recovery
Material	RTFO
Samp.	MSCR test with pdms
Dplate	25.00
Tcontroller	Peltier Dry Chamber
T(°C)	25.00
Jnr (3.2)	0.04052
% R (3.2)	17.4
% Jnr diff	51.4
Result	FAIL - The result fell below the comparison line at 25.0°C



Automated Analysis

Do you want to also perform the % Recovery Analysis?

Press YES to add the Analysis for % Recovery or NO to just report the Jnr Grade result.

NO = Standard reporting for Jnr (S) (H) (V) or (E) grade.

YES = % Recovery vs. Jnr to identify if the data is above the curve and report the PASS Grade. Data below the curve is reported as a FAIL.

Yes: Run %Recovery Analysis

No: Run Jnr Grade Analysis 🛞

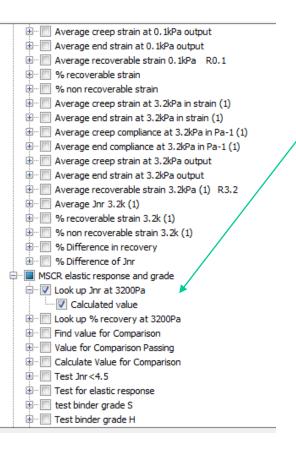


Logical Sieve to Determine Jnr Grade

Target Property
🗄 🖳 Start Sequence
🗄 🖳 Results
🖶 🖳 Perform MCSR Data Collection
Find Points for Analysis
🗄 🖳 Perform Analysis AASHTO TP-70
MSCR elastic response and grade
the change temperature
🗄 🖳 unload sample
📄 🔲 Determine Jnr Grade
🚊 🐨 📝 Look up Jnr at 3200Pa
Calculated value
🗄 🖳 Test Jnr=0 Invalid data
🗄 🖳 Test Jnr <4.5
🗄 🖳 Test Jnr>0.5
🗄 🖳 Test Jnr>1
🗄 🖳 Test Jnr>2
🖶 🖳 Test Jnr>4
🗄 🖳 Test True/ False Pass Jnr % Difference

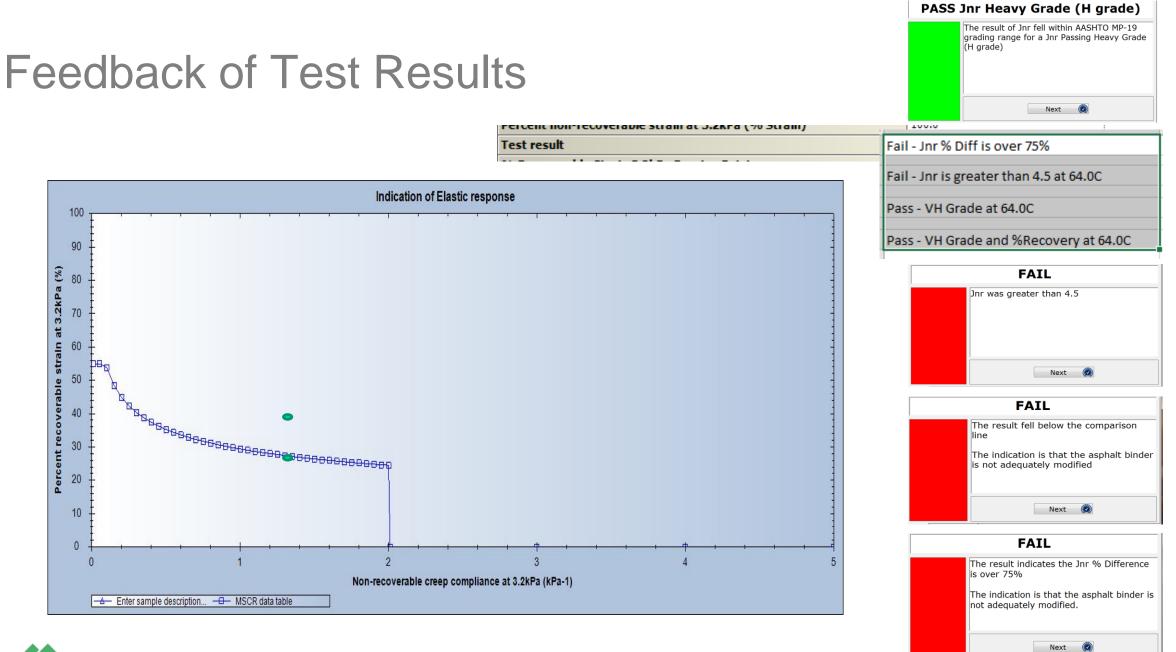
Action		Enabled	Type Comment
	Look up Jnr at 3200Pa	\checkmark	Calculate V retrieves the Jnr from the sample properties [User 10]
- 🔀	Test Jnr=0 Invalid data	\checkmark	Test True/
-	False 1 Run Analysis	\checkmark	Test True/
1	→ 🔀 Test Jnr<4.5	\checkmark	Test True/ This set of actions test for grade compliance.
	👻 False 2 Data outside range	\checkmark	Test True/
	Log Test Result FAIL	\checkmark	Calculate V
	Fail Jnr values outside the acceptable range of 4.5	\checkmark	Prompt
	👻 True 2 Data in range	\checkmark	Test True/
	🚽 🔀 Test Jnr>0.5	\checkmark	Test True/
	👻 🔀 False 3	\checkmark	Test True/
	👻 🔀 Test Jnr>1	\checkmark	Test True/
	→ Kalse 4	\checkmark	Test True/
	✓ X Test Jnr>2	\checkmark	Test True/
	False 5	\checkmark	Test True/
	👻 🔀 Test Jnr>4	\checkmark	Test True/
	False 6	\checkmark	Test True/
	- True 6	\checkmark	Test True/
	Log Test Result Standard Grade	\checkmark	Calculate V
	Pass Standard Grade	\checkmark	Prompt
	True 5	\checkmark	Test True/
	Log Test Result Heavy Grade	\checkmark	Calculate V
	Pass Heavy Grade	\checkmark	Prompt
	True 4	\checkmark	Test True/
	Log Test Result Pass V	\checkmark	Calculate V
	Pass Very Heavy Grade	\checkmark	Prompt
	👻 🔀 True 3	\checkmark	Test True/
	Log Test Result Pass E	\checkmark	Calculate V
	Pass Extremely Heavy Grade	\checkmark	Prompt
-	True 1	\checkmark	Test True/
	Log Test Result Fail No Grade zero results	\checkmark	Calculate V
	Fail No Grade Determined results were zero	\checkmark	Prompt
- 🔀	Test True/ False Pass Jnr% Difference	\checkmark	Test True/
	True	\checkmark	Test True/
-	False	\checkmark	Test True/
	Fail: % Recovery Difference is Greater than 75%	\checkmark	Prompt Passing is 75% or less.
:	X	\checkmark	Modify Value

Logical Sieve to Determine both Grade & Elastic Response



Action	Enabled	Type	Comment
Look up Jnr at 3200Pa	\checkmark	Calculate Value	retrieves the Jnr from the sample properties [user 10]
Look up % recovery at 3200Pa	\checkmark	Calculate Value	retreives the % recovery from the sample properties [user 11]
Import Jnr to %Recovery limit	\checkmark	Import data	imports the comparison curve from User Results\rSure\MSCR data table.txt
	\checkmark	Find value	finds the result point on the comparison curve
Value for Comparison Passing	\checkmark	Calculate Value	
Calculate Value for Comparison	\checkmark	Calculate Value	calculates if the result is above or below the comparison line (actual value - referance value)
Test Jnr<4.5	\checkmark	Test True/ False	This set of actions test for grade compliance.
- 🔀 True	\checkmark	Test True/ False	
✓ X Test for elastic response	\checkmark	Test True/ False	Identify Elastic Response and ensure it is within acceptable limits
v ₩ False	V	Test True/ False	
Log Test Result: Fail and %Recovery (1)	\checkmark	Calculate Value	
Fail: Jnr to %Recovery Analysis	\checkmark	Prompt	Fail
True	V	Test True/ False	
Pass: Jnr to %Recovery Analysis	\checkmark	Prompt	Pass Jnr to % Recovery
✓ V test binder grade S	\checkmark	Test True/ False	Pass S Grade
False	V	Test True/ False	
Log Test Result: Fail and %Recovery		Calculate Value	Fail S Grade to % Recovery
Fail Grade	V	Prompt	
True	V	Test True/ False	
👻 Test binder grade H		Test True/ False	Test if H Grade
False	✓	Test True/ False	
Log Test Result: Pass S and %Recovery	V	Calculate Value	Pass S Grade to Recovery
S standard grade		Prompt	Pass S Grade
True	\checkmark	Test True/ False	
👻 Test binder grade V	\checkmark	Test True/ False	Test if V Grade
↓ False	\checkmark	Test True/ False	
Log Test Result: Pass H and %Recovery	\checkmark	Calculate Value	Pass H Grade to % Recovery
H Heavy grade	\checkmark	Prompt	Pass H Grade
- 🔀 True	\checkmark	Test True/ False	
👻 🔀 Test binder grade E	\checkmark	Test True/ False	Test if E Grade
- 🔀 False	\checkmark	Test True/ False	
Log Test Result: Pass V and %Rec	\checkmark	Calculate Value	Pass V Grade to % Recovery
V Very heavy grade	\checkmark	Prompt	Pass V Grade
👻 🔀 True	\checkmark	Test True/ False	
Log Test Result: Pass E and %Rec	\checkmark	Calculate Value	Pass E Grade to % Recovery
E Extremely heavy grade	\checkmark	Prompt	Pass E Grade
👻 🔀 False	\checkmark	Test True/ False	
Fail Jnr was greater than 4.5	\checkmark	Prompt	
Log Test Result: Fail Jnr greater than 4.5	\checkmark	Calculate Value	Fail Jnr greater than 4.5
Test True/ False Pass % Difference		Test True/ False	
- 🔀 Test True/ False Pass Jnr % Difference	\checkmark	Test True/ False	Pass Jnr % Diff
True	\checkmark	Test True/ False	
- Kaise	\checkmark	Test True/ False	
Fail: % Recovery Difference is Greater than 75% (1)	\checkmark	Prompt	% Recovery is 75% or more
✗┇ Fail for Jnr %Diff being over 75%	\checkmark	Modify Value	





Access to all raw and processed results





